Structure of Synthetic K-Rich Birnessites Obtained by High-Temperature Decomposition of KMnO₄. 2. Phase and Structural Heterogeneities

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Synthetic K-rich birnessites (KBi) were prepared from the thermal decomposition of a fine-grained KMnO₄ powder heated in an air atmosphere at temperatures ranging from 200 to 1000 °C. The qualitative analysis of powder X-ray diffraction (XRD) patterns reveals a complex range of structural transformations from one metastable phase to the other, often through intermediate mixed-layer structures (MLSs). Phase and structural heterogeneities of KBi samples synthesized at 700, 800, and 1000 °C (referred to as KBi7, KBi8h, and KBi10h) have been studied in detail by chemical and thermal analysis and by simulation of the experimental powder XRD patterns. Two-layer orthogonal (^{2}O), two-layer hexagonal (^{2}H), and three-layer rhombohedral (3R) polytypes were identified in these samples. The 2Ostructure consists of vacancy-free layers and their orthogonal symmetry is linked to the high content of layer Mn³⁺ cations and to the unique azimuthal orientation of Mn³⁺ octahedra which are elongated because of Jahn-Teller distortion. In the 2H and 3R polytypes, the layers have a hexagonal symmetry as they contain only Mn⁴⁺ and vacant octahedra. As a result, their interlayers have a heterogeneous cation composition because of the migration of Mn³⁺ from the layers to the interlayers. In addition to the periodic KBi polytypes, KBi₇ and KBi_{8h} contain MLSs in which layer pairs of the 2H polytype are interstratified at random with those of the 3R or of the 2O polytype. Interstratification of incommensurate 2O and 2H structural fragments leads to peculiar diffraction effects and represents a new type of structural disorder in birnessites. The increase of temperature from 700 to 1000 °C is associated with the replacement of 3R/2H, 2H, and $2O/2\dot{H}$ mixed-layered structures by the more stable 20 polytype. KBi_{10h} consists of a mixture of a minor 2H phase with three 20 varieties having slightly different layer unit-cell parameters. This phase heterogeneity results from the partial disorder in the orientation of Mn3+ octahedra. The average structural formulas, $K^{+}_{0.265}Mn^{3+}_{0.145}(Mn^{4+}_{0.825}\square_{0.175})O_{2} \cdot 0.68H_{2}O$ for KBi₇ and KBi_{8h} and $K^{+}_{0.27}(Mn^{4+}_{0.77-})O_{2} \cdot 0.68H_{2}O$ for KBi₇ and KBi_{8h} and K-10.27 (Mn⁴⁺0.77-10.17) Mn³⁺_{0.21}□_{0.02})O₂·0.53H₂O for KBi_{10h}, are in agreement with the main crystal chemical features of the phases prevailing in these samples. When heated to 350 °C, the 20 polytype presents a hexagonal layer symmetry with a b parameter (2.894 Å), which is significantly increased as compared to that determined at room temperature (2.850 Å). Both modifications arise from random orientation of elongated Mn³⁺ octahedra along directions forming n60° angles with the a axis. The main factors responsible for the phase and structural heterogeneity of the KBi samples are discussed.

Introduction

Layers building up hydrous manganese oxides such as birnessite consist of edge-sharing MnO₆ octahedra. Hydrated exchangeable cations are present in the interlayer space to compensate for the layer charge deficit arising from the presence within layers of Mn³⁺ cations and/or of vacant layer octahedra. 1-6 Birnessite

is easily synthesized under laboratory conditions and some of the synthetic birnessite species have commonly been used as analogues of the natural species to determine the structural mechanism of heavy-metal sorption or to investigate the structural modification of birnessite as a function of pH (for example).^{5–16} Simul-

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taneously, synthetic birnessites have drawn special attention as a potential cathode material for secondary batteries following their intercalation with lithium cations. 17-21 Because of its apparent lamellar framework stability, K-rich birnessite (hereafter referred to as KBi) represents a promising candidate as lithium battery cathode material. This birnessite variety can be obtained from the thermal decomposition of KMnO₄,²¹ or of a mixture of MnO, KNO₃, and LiOH,²² or from the Mn⁷⁺ reduction under hydrothermal conditions. 19,20

Because of their influence on reactivity, it is essential to have a detailed understanding of the structural and chemical features of these birnessite species. However, structural studies of birnessite are most often impaired as these compounds occur normally in a finely dispersed state. In addition, structural variety of birnessite is extreme as these species may differ from each other by their layer symmetry, their layer stacking, or the content and distribution of heterovalent Mn cations and layer vacancies within layers (for example). Furthermore, structural and chemical defects, such as the interstratification of different layer types and stacking faults, are frequent in these compounds.²³ As a result, only a few publications were devoted to the structural study of KBi varieties. According to Chen et al., 19 KBi variety synthesized under hydrothermal conditions presents a three-layer rhombohedral (3R) structure in which octahedral layers are shifted with respect to each other by -a/3 (assuming an orthogonal base-centered unit cell), leading to the prismatic coordination of interlayer K coordinated to layer oxygen atoms (O_{layer}). Kim et al.^{21,22} synthesized new high-temperature KBi and K-Li birnessite-like varieties with a two-layer polytype, in which adjacent layers are rotated with respect to each other by 180° around the c axis passing through the layer Mn (Mn_{layer}) cations. Even though the main idealized structural and chemical properties of

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high-temperature KBi have been determined,²¹ crystal chemistry of this new polytype and significant details of its structure remain poorly understood.

In the two companion articles, 24,25 it is shown that KBi obtained from thermal decomposition of KMnO₄ at 800 and 1000 °C have different unit cells and supercells, different sources of the layer charge deficit, and specific distribution of heterovalent Mn cations. However, the two KBi samples described in these articles 24,25 have a high structural perfection and do not contain (KBi₁₀₀) or contain only a few stacking faults (KBi₈₀). In contrast, the present article deals with phase, structural, and chemical heterogeneity of KBi varieties obtained at different temperatures and assesses the origin of such variability. Specific structural and chemical heterogeneities are described for KBi and the original methodology used to reveal these structural defects is detailed.

Main Structural Features of KBi₈₀ and KBi₁₀₀

KBi samples with a high degree of structural order were obtained from thermal decomposition of KMnO₄ at 800 °C (KBi₈₀) and 1000 °C (KBi₁₀₀) and their structures refined from a single crystal²⁴ (KBi₈₀) or using the Rietveld method on a powder XRD pattern (KBi₁₀₀).²⁵ As the present description of KBi structures relies for a large part on the structures refined on these two samples, the main features of the refined models will be summarized.

Both samples have a two-layer unit cell in which adjacent layers are rotated with respect to each other by 180° around the c axis passing through the Mn_{laver} cations. As a result of this specific layer stacking mode, Olayer atoms from adjacent layers define in the interlayer region prismatic cavities located above or below empty tridentate cavities, sharing three edges with neighboring Mn_{laver} octahedra (TE sites).

However, extensive differences exist between the structure models refined for samples KBi₈₀ and KBi₁₀₀. The unit cell of sample KBi_{80} is hexagonal with a =2.840(1) Å and c = 14.03(1) Å and space group $P6_3/mmc$. The hexagonal symmetry of the layer results from the sole presence of Mn^{4+} in the octahedral layers, the presence of 0.12 vacant layer sites per octahedron being responsible for the layer charge deficit.²⁴ This layer charge deficit is compensated for (1) by the presence of 0.08 interlayer Mn³⁺ above or below vacant layer octahedra sharing three Olayer with neighboring Mn_{layer} octahedra to form a triple-corner surface complex (VITC sites) and (2) by the presence of 0.24 interlayer K⁺ in prismatic cavities located above or below empty tridentate cavities, sharing three edges with neighboring Mn_{layer} octahedra (VITE sites).

Contrastingly, the amount of Mn³⁺ cations is much higher in the structure of KBi₁₀₀ (0.25 Mn³⁺ per octahedron) than in that of KBi₈₀ (0.08 Mn³⁺ per octahedron). The systematic presence of these cations in the octahedral sites of vacancy-free layers accounts for the layer charge deficit, which is compensated by the sole presence of interlayer K⁺ cations.²⁵ To minimize steric strains within the octahedral layers of KBi₁₀₀, hetero-

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Table 1. Experimental Conditions (Shape and Size of Crucible and Density of KMnO₄ Powder) Used for the Synthesis of the KBi Samples

sample	amount of KMnO ₄ powder	surface area (crucible)	density of powder (mg/cm²)
KBi ₁₀₀ (homogeneous) ^a	2 g	$4.5 \times 2.5 \text{ cm}^2$	178
KBi _{10h}	1.5 g	$\pi imes 1^2 \mathrm{cm}^2$	477
KBi ₈₀ (homogeneous) ^b	3 g	$6.8 \times 4.45 \text{ cm}^2$	100
KBi _{8h}	3 g	$\pi imes 1^2 ext{ cm}^2$	955
KBi ₇	1 g	$4.5 \times 2.5 \text{ cm}^2$	89
KBi ₆	2 g	$\pi imes 2.25^2~\mathrm{cm}^2$	126
KBi_4	2 g	$\pi imes 2.25^2~\mathrm{cm}^2$	126
KBi_2	2 g	$\pi imes 2.25^2~\mathrm{cm}^2$	126

^a Sample described by Gaillot et al.²⁵ ^b Sample described by Gaillot et al.24

valent Mn_{laver} cations are segregated in Mn³⁺- and Mn⁴⁺-rich rows parallel to [010], and all Mn³⁺-octahedra, which are elongated because of Jahn-Teller distortion, present a unique azimuthal orientation. These two features lead to the departure from the hexagonal layer symmetry, the unit cell of sample KBi₁₀₀ being orthogonal with a = 5.155 Å, b = 2.846 Å, c = 14.09 Å, and space group *Cmcm*. In addition, the regular alternation along the a axis of each Mn³⁺-rich row with two Mn⁴⁺rows, emphasized by the associated distribution of interlayer cations, gives rise to a supercell with A = 3a.

Experimental Section

KBi samples were prepared from the thermal decomposition of fine-grained KMnO₄ powder (particle size $< 50 \mu m$) in air following the modified procedure of Kim et al.21 In the companion papers^{24,25} a flat crucible covered by a thin layer of KMnO₄ powder (100–180 mg/cm²) was used for the pyrolysis to form homogeneous and highly periodic structures. In the present article high-temperature (800-1000 °C) pyrolysis was performed with crucibles containing a thick layer of KMnO₄ (Table 1). At lower temperature (200–700 °C), pyrolysis was performed using a flat crucible covered by a thin layer of KMnO₄ (Table 1). Heterogeneous KBi samples synthesized at 200, 400, 600, 700, 800, and 1000 °C for the present study will hereafter be referred to as KBi₂, KBi₄, KBi₆, KBi₇, KBi_{8h}, and KBi_{10h} . Details on the processing of pyrolysis products, as well as on the thermal and chemical analyses, are given by Gaillot et al.24

The mean oxidation degree of manganese in birnessite was determined by potentiometric titration using (NH₄)₂Fe(SO₄) Mohr salt and sodium pyrophosphate.^{26,27} Knowing the mean oxidation state, 2x, and the atomic K/Mn ratio determined by ICP, y, it is possible to calculate an average structural formula for a given KBi sample using the following equation:²⁴

$$K^{+}_{2\textit{y/w}}(Mn^{4+}_{(4\textit{x}-6)\textit{/w}}Mn^{3+}_{(8-4\textit{x})\textit{/w}}\Box_{1-2\textit{/w}})O_{2} \hspace{1cm} (1)$$

where w = (2x + y)/2.

The amount of interlayer water may be introduced in this structural formula using the DTA and DTG data.

Powder XRD patterns were recorded using a Bruker D5000 powder diffractometer equipped with a Kevex Si(Li) solid detector and Cu $K\alpha_{1+2}$ radiation. Intensities were recorded from 5 to 90° at a 0.04° 2θ interval using a 40 s counting time per step. Full-widths at half-maximum intensity (fwhm) were determined for diffraction maxima using the standard EVA program available from Bruker. A rotating sample holder was used for room-temperature data collections to minimize pref-

Table 2. Main Chemical Parameters of KBi Samples^a

	KBi_7	KBi_{8h}	KBi_{10h}
weight loss due to interlayer H ₂ O	6.3%	6.5%	8.9%
weight loss due to hydroxyl groups	2.6%	2.3%	
H ₂ O/Mn ratio	0.70	0.68	0.53
K/Mn ratio	0.270	0.274	0.271
Mn mean oxidation state	3.87	3.85	3.78

^a K/Mn ratio is determined by ICP-AES. Weight losses correspond to the first two endotherms (~150 and 370 °C, respectively) observed on the DTA-TG curves. H₂O/Mn ratio includes both interlayer H₂O and hydroxyl groups.

erential orientation effects. A TTK450 Anton Paar chamber was used to record XRD patterns from samples heated in situ.

Simulation of Powder XRD Patterns. In the present study, samples with both high phase-heterogeneity and high proportion of structural defects have been investigated. As compared to the KBi_{80} and KBi_{100} samples described in the two companion papers, ^{24,25} the combination of these two intrinsic features impairs the ability to find a suitable single crystal and would dramatically reduce the representativeness of this crystal. These features also strongly reduce the efficiency of usual structure refinement methods including the Rietveld method. One of the most effective ways to determine the actual structure of defective layered compounds is the calculation of XRD patterns using the mathematical formalism described in detail by Drits and Tchoubar.23 This trial-anderror procedure has been used successfully to determine the crystal-chemical structure of different natural and synthetic birnessites consisting of commensurate layers in the ab plane. $^{12-16,28}$ Details on the program used to calculate XRD patterns, and on the fitting procedure, are given by Plançon²⁹ and Drits et al., 13 respectively. For birnessites in which partially incommensurate layers are interstratified, the mathematical formalism described by Plançon²⁹ was used. The fit quality was estimated over the $34^{\circ}-56^{\circ}$ 2θ Cu K α range using the usual R_{wp} parameter. XRD patterns calculations were restricted to 201 and 111 reflections (indexing based on an orthogonal base-centered unit cell) because these lines are most sensitive to structural parameters of layered minerals, including order/disorder and stacking sequences.³⁰ For each sample, the background was assumed to be linearly decreasing over the considered angular range, and preferred orientation of particles was considered as a variable parameter.

Results

Structural Formulas of KBi Samples. K/Mn atomic ratios determined for KBi7, KBi8h, and KBi10h are similar (0.270, 0.274, and 0.271, respectively) whereas the mean oxidation degree of Mn is lower for KBi_{10h} (3.78) than for KBi₇ and KBi_{8h} (3.87 and 3.85, Table 2). From these analytical results, and the experimentally determined structural water weight losses (Table 2), the following formulas may be deduced from eq 1:

$$K^{+}_{0.27} (Mn^{4+}_{0.77} Mn^{3+}_{0.21} \square_{0.02}) O_{2} \boldsymbol{\cdot} 0.53 H_{2} O \quad KBi_{10h} \quad \textbf{(2)}$$

$$\begin{array}{c} {K^{+}}_{0.265}(Mn^{4+}{}_{0.825}Mn^{3+}{}_{0.145}\Box_{0.03})O_{2}\boldsymbol{\cdot}0.68H_{2}O \\ KBi_{7},\ KBi_{8h} \ \ (3) \end{array}$$

Main Features of the Experimental Powder **XRD Patterns.** XRD patterns collected for KBi samples synthesized at temperatures ranging from 200 to

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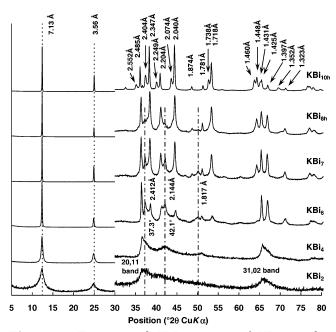


Figure 1. Experimental XRD patterns of KBi samples obtained from thermal decomposition of KMnO₄ at temperatures varying from 1000 to 200 °C (from top to bottom). Dashed lines outline the position of 001 reflections, whereas dotdashed lines indicate the positions of reflections of KBi 3Rpolytype. Intensity scale is enlarged over the 30–80° 2θ Cu Kα range.

1000 °C all exhibit basal reflections at ~7.13 and $\sim \! \! 3.56$ Å characteristic of the layered structure of birnessite (Figure 1). However, the profiles of these basal reflections, and the number, the position, the fwhm, the profiles, and the relative intensities of hkl reflections, differ significantly from one pattern to the other (Figure 1). These differences are indicative of the structure contrast between the different samples. For example, KBi2 possesses a turbostratic structure as its XRD pattern contains only basal reflections and unmodulated two-dimensional 20,11 and 31,02 diffraction bands. KBi4 also has a very low degree of structural order as its XRD pattern only contains, in addition to 20,11 and 31,02 diffraction bands, two very broad modulations at 37.3 and 42.1° 2θ Cu K α (2.410 and 2.145 Å, respectively). From 600 °C and up, XRD patterns of KBi samples exhibit well-defined, sharp, and intense hkl reflections whose position shifts and intensity distribution modifications reflect the evolution of the KBi structure as a function of synthesis temperature. Structural and crystal-chemical features of KBi samples synthesized at 700-1000 °C will be detailed below. To differentiate the homogeneous samples obtained at 800 and 1000 °C and described by Gaillot et al. from the heterogeneous KBi_{8h} and KBi_{10h} samples described in the present paper, the former ones will hereafter be referred to as \bar{KBi}_{80} and $\bar{KBi}_{100}.^{24,25}$

Indexation of the Experimental Powder XRD Patterns. All XRD patterns were indexed using basecentered orthogonal unit cells independently of their hexagonal ($a = b\sqrt{3}$) or orthogonal ($a > b\sqrt{3}$) layer symmetry. Therefore, reflections located in the $34^{\circ}-70^{\circ}$ 2θ Cu K α range have 20l, 11l indices and 31l, 02l ones in the $64^{\circ}-70^{\circ}$ 2θ Cu K α range.

 KBi_{10h} . In the 34°-56° 2θ range, two sets of non-basal reflections may be distinguished (Figures 1, 2). The first

Table 3. Indexing of the Experimental XRD Pattern of KBi_{10h} with 20 and 2H Unit Cells^a

	2 <i>H</i> po	lytype	2 <i>O</i> p	olytype
$d_{\exp}(hkl)$	hkl	d _{cal} (hkl)	hkl	d _{cal} (hkl)
7.705^{b}				
7.131	002	7.120	002	7.120
4.404^{b}				
3.700^{b}				
3.562	004	3.560	004	3.560
2.750^{b}				
2.552			200	2.551
2.485	200, 110	2.488	110	2.488
2.451	201, 111	2.451	111	2.451
2.404			202	2.401
2.347	202, 112	2.349	112	2.349
2.249			203	2.247
2.204	203, 113	2.204	113	2.204
2.074			204	2.073
2.040	204, 114	2.039	114	2.039
1.898			205	1.900
1.874	205, 115	1.874	115	1.874
1.781	008	1.780	800	1.780
1.738			206	1.737
1.718	206, 116	1.717	116	1.717
1.460			208/310	1.460
1.448	208, 118	1.448	118	1.448
1.431	310, 020	1.436	312	1.430
1.425			020	1.425
1.397	312, 022	1.408	022	1.397
1.352			314	1.351
1.344			209	1.345
1.334	209, 119	1.335	119	1.335
	314, 024	1.332		
1.323			024	1.323
1.243	220, 400	1.244	220/316	1.244
			20.10	1.243
1.236	221, 401	1.239	221/11.10	1.239/1.236
1.225	316, 026	1.229	222/026	1.225/1.222
	222, 402	1.225		
1.204	223, 403	1.203	223	1.203
1.174	224, 404	1.174	224	1.174
1.128			318/406	1.129/1.123
1.102	226, 406	1.102	226	1.102

 a a=4.976 Å, b=2.873 Å, c=14.240 Å, and $\alpha=\beta=\gamma=90^\circ$ (2 H polytype) and a=5.101 Å, b=2.850 Å, c=14.240 Å, and $\alpha = \beta = \gamma = 90^{\circ}$ (20 polytype). Calculated d_{cal} (hkl) reflection positions (in Å) are compared to experimental $d_{\rm exp}$ (hkl) ones. b Indicates additional lines related to the supercell of the 2O $polytype.^{25}\\$

one consists of intense and sharp reflections (2.485, 2.347, 2.204, 2.040, and 1.718 Å), which can be indexed using a hexagonal two-layer (2H) unit cell, with a =4.976 Å, b = 2.873 Å, c = 14.240 Å, and $\alpha = \beta = \gamma = 90^{\circ}$ $(a = b\sqrt{3})$, Table 3). The second set includes weaker and broader reflections (2.552, 2.404, 2.249, 2.074, and 1.738 Å), systematically located on the low-angle side of the strong reflections of the first set. The common indexation of the two sets of reflections leads to an orthogonal two-layer (20) unit cell, with a = 5.101 Å, $b = 2.850 \text{ Å}, c = 14.240 \text{ Å}, \alpha = \beta = \gamma = 90^{\circ}, \text{ and}$ $a/b = \sqrt{3.21}$ (Table 3), these parameters being similar to those obtained for KBi₁₀₀ (a = 5.155 Å, b = 2.846 Å,c = 14.088 Å, and $\alpha = \beta = \gamma = 90^{\circ}$). For this orthogonal cell, intense and weak reflections have 111 and 201 indices, respectively. Even though unit-cell parameters of KBi_{10h} and KBi_{10o} are similar, the intensity ratio between 201 and 111 reflections is much lower for KBi_{10h}. The weakness of 201 reflections could be related to the physical mixture of hexagonal 2H and orthogonal 2O varieties in KBi_{10h}. The presence of the 2*O* variety is attested by the presence of 020 and 310 reflections at

Table 4. Indexing of the Experimental XRD Patterns of KBi_{8h} and KBi₇ with 20, 2H, and 3R Unit Cells^a

KBi_7	$\mathrm{KBi}_{8\mathrm{h}}$	2 <i>H</i> poly	type	20	polytype	3R poly	type
$\overline{d_{\exp}(hkl)}$	$\overline{d_{\exp}(hkl)}$	hkl	d _{cal} (hkl)	hkl	d_{cal} (hkl)	hkl	d _{cal} (hkl)
7.140	7.136	002	7.160	002	7.110	003	7.140
3.574	3.567	004	3.580	004	3.555	006	3.570
2.514	2.517			200	2.530		
2.479				110	2.487		
2.471	2.472	200, 110	2.473				
2.456				111	2.449	201	2.456
	2.428	201, 111	2.436				
2.410	2.412					112	2.409
2.378	2.378	006	2.387	202, 006	2.384, 2.370	009	2.380
2.341	2.342	202, 112	2.337	112	2.347		
2.223	2.218			203	2.232	204	2.245
2.195	2.196	203, 113	2.195	113	2.202		
2.143	2.144					115	2.141
	2.058			204	2.061		
2.036	2.036	204, 114	2.034	114	2.038		
1.929						207	1.923
1.871	1.871	205, 115	1.872	115	1.872		
1.818	1.817					118	1.816
1.785	1.785	008	1.790	008	1.778	00.12	1.785
	1.728			206	1.730		
1.717	1.717	206, 116	1.717	116	1.716		
1.626						20.10	1.619
1.531						11.11	1.530
1.448	1.448	208, 118	1.450	208, 310, 118	1.454, 1.452, 1.446		
1.426	1.426	310, 020	1.427	020, 312	1.428, 1.423	310, 020	1.427
1.416				00.10	1.422		
1.399	1.398	312, 022	1.400	022	1.400	313, 023	1.400
1.340	1.338	209, 119	1.338	314, 119	1.344, 1.332		
1.325	1.325	314, 024	1.326	024	1.325	316, 026	1.325
		20.10, 11.10	1.238	316	1.238	001	
1.235	1.237	400, 220	1.236	11.10	1.234	221	1.234
1.223	1.222	316, 026	1.225	222	1.225	402	1.228
	•	402, 222	1.218	026	1.223	319, 029	1.224
1.191	1.190	403, 223	1.197	404	1.192	224	1.205
1.169	1.170	404, 224	1.169	224	1.174	405	1.188
	1.114	318, 028	1.116	406, 028	1.116, 1.113	31.12, 02.12	1.115

 a a=4.945 Å, b=2.855 Å, and c=14.320 Å (2H polytype); a=5.060 Å, b=2.855 Å, and c=14.200 Å (2O polytype); and a=4.945 Å, b=2.855 Å, and c=21.420 Å (3R polytype). $\alpha=\beta=\gamma=90^\circ$ for all three polytypes. Calculated $d_{\rm cal}(hkl)$ reflection positions (in Å) are compared to experimental $d_{\rm exp}(hkl)$ ones.

1.425 and 1.460 Å, respectively (Table 3). In contrast, the presence of the 2H variety remains uncertain because the 310,020 reflection at 1.436 Å is not clearly visible in the experimental XRD pattern of KBi_{10h}. However, the broad maximum observed at 1.431 Å could result from the overlap of the 310,020 reflection of the 2H phase (d=1.436 Å) and of the 312 and 020 reflections of the 2O phase (d=1.430, and 1.425 Å, respectively, Figures 1 and 2 and Table 3).

KBi_{8h}. The three sharp peaks present at 1.448, 1.426, and 1.398 Å (Figure 2) can be indexed with two different unit cells. The first one has an orthogonal layer symmetry and a two-layer periodicity along the c axis with a = 5.060 Å, b = 2.855 Å, and c = 14.200 Å, whereasthe second one considers a hexagonal layer symmetry with $a_{\text{ort}} = a_{\text{hex}} \sqrt{3} = 4.945 \text{ Å}$, $b_{\text{ort}} = b_{\text{hex}} = 2.855 \text{ Å}$, and c = 14.320 Å. However, d(20I,11I) values calculated for these two unit cells are systematically shifted with respect to the experimental ones (Table 4). Such a systematic disagreement between calculated and experimental d-values could possibly indicate a physical mixture of the 2H and 2O birnessite varieties. In such a case, the observed discrepancy between the experimental and calculated peak positions may result from the overlap of the 2H and 2O reflections which usually sandwich experimental maxima. However, the positions of 201 lines determined experimentally for the 20 variety should strictly coincide with those calculated for

this polytype. In contrast, these experimental positions are systematically shifted toward the positions calculated for the 11l,20l reflections of the 2H variety. Consequently, the systematic disagreement between the experimental and calculated peak positions most likely results from the coexistence within KBi_{8h} coherent scattering domains (CSDs) of layer fragments from both 2H and 2O varieties. In this case, specific diffraction effects result from the interstratification of partially incommensurate layers, shifting 111 and 201 reflections, changing their relative intensity, and modifying their profiles as described by Drits et al. 13,31 and Lanson et al.14 In addition to these structural varieties, KBi_{8h} sample contains a three-layer rhombohedral (3R) birnessite-like polytype as indicated by the presence of three weak peaks at 2.412, 2.144, and 1.817 Å (Figure 2), which correspond respectively to 112, 115, and 118 reflections of this 3R phase (see description of KBi_7).

 KBi_7 . As for KBi_{8h} , reflections were indexed using both 2H and 2O unit cells with a=4.945 Å, b=2.855 Å, c=14.320 Å, and $\alpha=\beta=\gamma=90^\circ$ ($a=b\sqrt{3}$) and a=5.060 Å, b=2.855 Å, c=14.200 Å, and $\alpha=\beta=\gamma=90^\circ$, respectively. As for the KBi_{8h} sample, the d-values calculated for (20I,11I) reflections of the 2H phase are systematically shifted with respect to experimental ones toward those calculated for the 2O unit cell

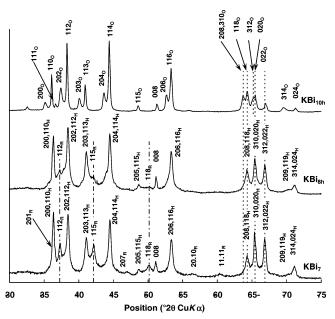


Figure 2. Experimental XRD patterns of KBi samples obtained from thermal decomposition of KMnO4 at temperatures varying from 1000 to 700 °C (from top to bottom). Dashed lines outline the position of 311 and 021 reflections, whereas dot-dashed lines indicate the positions of reflections of KBi 3R polytype. Diffraction maxima are indexed in terms of the 20, 2H, and 3R polytypes (O, H, and R subscripts, respectively) identified in these samples (Tables 3 and 4).

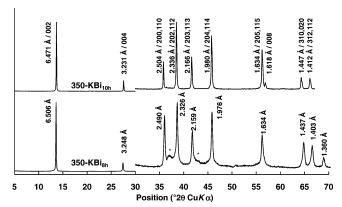


Figure 3. Experimental XRD patterns of KBi_{10h} (top) and KBi_{8h} (bottom) samples recorded in situ at 350 °C. Diffraction maxima are indexed in terms of the 2H polytype identified in these samples (Table 5). Stars indicate the 111 reflections of a 3*R*-type phase as listed in Table 5.

(Table 4). Similarly, the three maxima at 2.410, 2.143, and 1.818 Å were indexed with a 3R unit cell with $a = 4.945 \text{ Å}, b = 2.855 \text{ Å}, c = 21.420 \text{ Å}, and <math>\alpha = \beta =$ $\gamma = 90^{\circ}$ (112, 115, and 118 reflections, respectively).

Powder XRD Patterns of Heated KBi Samples. Additional XRD patterns were recorded in situ from KBi_{10h} and KBi_{8h} samples heated to 350 °C under air conditions (Figure 3). For both patterns, reflections are indexed with a two-layer hexagonal (2H) unit cell with a =4.980 Å, b = 2.875 Å, and c = 12.995 Å (350-KBi_{8h}) and $a = 5.013 \text{ Å}, b = 2.894 \text{ Å}, \text{ and } c = 12.920 \text{ Å} (350\text{-KBi}_{10\text{h}}),$ $\alpha = \beta = \gamma = 90^{\circ}$, and $a = b\sqrt{3}$ (Table 5).

fwhm of 201 and 111 Reflections as a Function of 1. For three-dimensional (3D) periodic structures, peak broadening has two main sources.³² Crystal-size broadening originates from the small CSD size and leads to an increase of the fwhm values proportional to

Table 5. Indexing of the Experimental XRD Patterns of KBi_{10h} and KBi_{8h} Recorded in Situ at 350 °C with a 2H Unit Cella

	350-K	KBi _{10h}	350-I	KBi _{8h}
hkl	$d_{\exp}(hkl)$	d _{cal} (hkl)	$d_{\exp}(hkl)$	d _{cal} (hkl)
002	6.471	6.460	6.506	6.498
	4.818^{b}			
	4.332^{b}			
	4.124^{b}			
004	3.231	3.230	3.248	3.249
200, 110	2.504	2.506	2.490	2.490
201, 111	2.462	2.460	2.423^{c}	
202, 112	2.336	2.337	2.326	2.325
203, 113	2.166	2.166	2.159	2.159
			2.096^{c}	
204, 114	1.980	1.980	1.976	1.976
205, 115	1.801	1.799	1.785^{c}	1.798
206, 116	1.634	1.633	1.634	1.634
008	1.618	1.615	1.618	1.624
310, 020	1.447	1.447	1.437	1.438
312, 022	1.412	1.412	1.403	1.404
208, 118			1.360	1.360
314, 024			1.313	1.315
400, 220			1.242	1.245
402, 222			1.221	1.223
316, 026			1.193	1.198
404, 224			1.152	1.162

 $a = 5.013 \text{ Å}, b = 2.894 \text{ Å}, \text{ and } c = 12.920 \text{ Å} (350\text{-KBi}_{10\text{h}} \text{ sample})$ and a = 4.980 Å, b = 2.875 Å, and c = 12.995 Å (350-KBi_{8h} sample). $\alpha = \beta = \gamma = 90^{\circ}$ for the two samples. Calculated d_{cal} (*hkl*) reflection positions (in Å) are compared to experimental d_{exp} (hkl) ones. Indicates unindexed additional weak lines. ^c Indicates 111 reflections of a 3R-type additional phase.

 $1/\cos\,\theta$. Strains or fluctuations of the unit-cell parameters represent the second possible source of peak broadening and lead to a fwhm increase proportional to tan θ . After correction for either of these factors, fwhm of the reflections with identical hk values should be similar. Accordingly, for the defect-free KBi₁₀₀ sample, fwhm values of 201 and 111 reflections are almost independent of I or slightly increase with I after correction by $\cos \theta$ (Figure 4). For KBi_{10h} on the other hand, fwhm values dramatically decrease with 1 for 201 reflections. Such a decrease of peak breadth with I should not be observed for strictly periodic structures.

Simulation of KBi_{10h} Powder XRD Pattern. In agreement with the model proposed by Kim et al. 21 and further refined by Gaillot et al.,24 it is assumed that the two-layer periodicity of the KBi_{10h} structure results from the rotation of adjacent layers by 180° around the caxis passing through Mn_{layer} . As determined for different synthetic birnessites $^{5,13-16,21}$ including KBi_{80} and KBi₁₀₀,^{24,25} it is assumed that the thickness of octahedral layers is 2.00 Å and that Mn cations are located in the center of MnO₆ octahedra. As in sample KBi₁₀₀, ²⁵ O_{layer} atoms are shifted along the a axis as compared to the ideal anion close packing site (0.341 a vs 0.333 a, Table 6) and K⁺ cations are located above or below the empty tridentate cavity. This site is actually split, each of the split positions being shifted in the ab plane from the center of the prismatic cavity defined by the O_{layer} of adjacent layers toward one of its faces.^{24,25} Similarly, interlayer H₂O molecules are located in the middle of the interlayer space between two O_{layer} from adjacent layers but slightly shifted along the a axis toward the

⁽³²⁾ Klug, H. P.; Alexander, L. E. X-ray diffraction procedures for polycrystalline and amorphous materials; Wiley: New York, 1974.

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Figure 4. Evolution of the full-width at half-maximum intensity (fwhm) for 20I and 11I reflections (circles and triangles, respectively) as a function of the Miller index I. fwhm's are corrected by $\cos\theta$. Homogeneous $\mathrm{KBi_{10o}}^{25}$ and heterogeneous $\mathrm{KBi_{10h}}$ samples are shown respectively at the top and the bottom.

Table 6. Optimum Structural Parameters (atomic positions and occupancies) Used for the Simulation of Sample KBi_{10h} with 2*H* and 2*O* Polytypes^a

		2 <i>H</i> poly	type	2O polytype				
	X	y	ζ (Å)	occ.	X	у	ζ (Å)	occ.
Mn _{layer}	0	0	0	0.98	0	0	0	0.98
O _{layer}	± 0.333	0	± 1.000	2.00	± 0.341	0	± 1.000	2.00
K	-0.220	0	3.560	0.09	-0.250	0	3.560	0.09
K	0.110	± 0.330	3.560	0.18	0.125	± 0.375	3.560	0.18
H_2O	0.150	0	3.560	0.17	0.150	0	3.560	0.53
H_2O	0.075	± 0.225	3.560	0.34				

^a Parameters defining the layer cation composition. Optimal values were determined by trial-and-error fitting of KBi_{10h} experimental pattern (Figure 6d). x and y coordinates are expressed as fractions of the orthogonal a and b parameters, respectively. Coordinates along the c^* axis, ζ , are expressed in Å to emphasize the thickness of layer and interlayer polyhedra. $a = b\sqrt{3} =$ 4.976 Å, b = 2.873Å (2*H* polytype, $P6_3/mmc$ space group), $a_1 =$ 5.124 Å, $b_1 = 2.846$ Å, $a_2 = 5.101$ Å, $b_2 = 2.850$ Å, and $a_3 = 5.084$ Å, $b_3 = 2.853$ Å for the three 20 polytypes (Cmcm space group). c = 14.240 Å, $\alpha = \beta = \gamma = 90^{\circ}$ for all four phases. Debye–Waller factors were 0.5, 1.0, 2.0, and 2.0 for Mn_{layer} , O_{layer} , K, and H_2O , respectively. Occupancies are given for the sum of all symmetrical sites. For all elementary contributions, the radius of the coherent scattering domains in the ab plane is 350 Å, whereas the mean coherent scattering domain along the c^* axis is 17 layers. All elementary contributions are devoid of random stacking faults.

nearest Mn_{layer} (Figure 5). Optimal coordinates of the layer and interlayer sites leading to the fits shown in Figure 6 are listed in Table 6 together with their occupancies, whereas selected interatomic distances are given in Table 7.

As compared to the experimental XRD pattern collected for KBi_{10h}, the one calculated for a defect-free 2O structure with $a_1 = 5.101$ Å, $b_1 = 2.850$ Å, and c = 14.240 Å exhibits 20I maxima which are sharper and more intense than experimental ones when compared to 11I reflections (Figure 6a). To increase the fwhm of 20I reflections and to decrease their intensity, KBi₁₀ is assumed to integrate several 2O modifications having slightly different a and b parameters but keeping the same c parameter. To keep profiles and intensities of 11I reflections, these unit-cell parameters are related

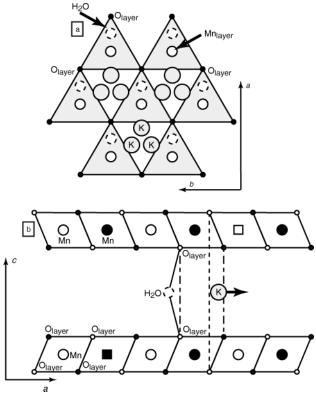


Figure 5. Structure model for KBi_{10h}. (a) Projection on the ab plane. The upper surface of the lower layer is shown as light shaded triangles. O_{layer} and Mn_{layer} of this lower layer are shown as small solid and large open circles, respectively. Large shaded circles = interlayer potassium. Interlayer H_2O molecules are shown as large open circles with a dashed outline. (b) Projection along the b axis. Open and solid symbols indicate atoms at y=0 and at $y=\pm^{1}/_{2}$, respectively. Small circles represent O_{layer} atoms, large circles represent Mn_{layer} atoms, and squares represent vacant layer octahedra. Dot—dashed lines outline the interlayer prisms defined by the two empty tridentate layer cavities. The center of these prisms is shown by regular dashed lines, and the arrow outlines the shift of K cations from this ideal position.

by the following relation:

$$\frac{1}{d^2(110)} = \frac{1}{a_i^2} + \frac{1}{b_i^2} \tag{4}$$

The position of 111 reflections is unchanged for each 20 modifications whose a and b parameters verify eq 4. On the other hand, 201 reflections of these modifications are slightly shifted to higher or lower 2θ values by decreasing or increasing their a parameter and increasing or decreasing their *b* parameter, respectively. Figure 6b compares the experimental XRD pattern obtained for KBi_{10h} with those calculated for three defect-free 20 modifications having slightly different layer unit-cell parameters. The XRD pattern calculated for a mixture of these three modifications exhibits 111 reflections similar to those in each elementary XRD pattern, whereas 201 reflections are significantly broadened, as observed in the KBi_{10h} experimental pattern. In addition, intensity and positions of the 111 reflections in the KBi_{10h} experimental pattern are similar to those of 201,111 reflections calculated for a 2H modification with a = 4.976 Å, b = 2.873 Å, and c = 14.240 Å (Figure 6c).

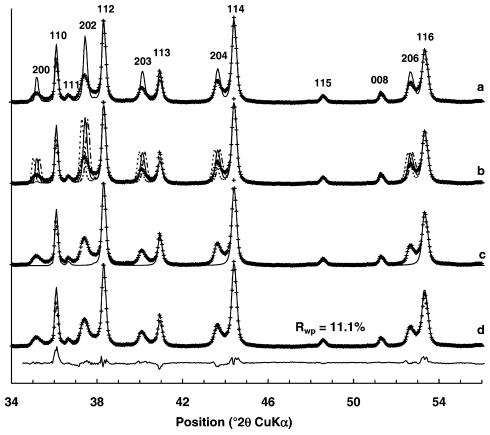


Figure 6. Comparison between experimental and calculated XRD patterns for KBi_{10h}. Experimental data are shown as crosses, whereas calculated profiles are shown as solid lines. Only 201 and 111 reflections are calculated. Atomic coordinates and other structural parameters used for the calculations are listed in Tables 6, 9, and 10. (a) Calculation for a unique 20 polytype (20₂). (b) Calculation made assuming the presence of three 20 polytypes having slightly different unit-cell parameters. $2O_1$, $2O_2$, and 203 are shown as dashed, solid, and dot-dashed lines, respectively. (c) Calculation made for a 2H polytype. (d) Optimum model and difference plot.

Table 7. Selected Interatomic Distances Calculated from the Optimal Atomic Coordinates for KBi Samples^a

		KB	$\mathbf{i}_{10\mathrm{h}}$			KBi _{8h} and KBi ₇	7
	2 <i>O</i> -1	20-2	2 <i>O</i> -3	2H	20	2H	3R
height of Mn layer	2.00	2.00	2.000	2.000	2.000	2.000	2.000
Mn _{laver} -Mn _{aver}	2.846×2	2.850×2	2.853×2	2.873×6	2.855×2	2.855×6	2.855×6
	2.931×4	2.922×4	2.915×4		2.905×4		
average Mn _{layer} -Mn _{layer}	2.903	2.898	2.894	2.873	2.888	2.855	2.855
Mn _{layer} -O _{layer}	1.929×4	1.929×4	1.929×4	1.946×6	1.927×4	1.940×6	1.938×6
,	2.023×2	2.016×2	2.011×2		2.003×2		
average Mn _{layer} -O _{layer}	1.960	1.958	1.956	1.946	1.952	1.940	1.938
Mn ³⁺ interlayer – Mn _{layer}						3.512	3.509
Mn ³⁺ interlayer - O _{layer}						1.940	1.938
Mn ³⁺ interlayer – H ₂ O _{interlayer}						2.251	2.248
O _{layer} -H ₂ O _{interlayer}						3.043	3.037
K _{interlayer} -O _{layer}	2.951×2	2.952×2	2.952×2	2.933×2	2.929×2	2.933×2	2.927×2
	3.295×1	3.289×1	3.284×1	3.377×1	3.373×1	3.444×1	3.439×10^{-1}
average K _{interlayer} -O _{layer}	3.066	3.064	3.063	3.081	3.077	3.103	3.098
K _{interlayer} -H ₂ O _{interlayer}	3.074×1	3.061×1	3.050×1	2.731×2	3.188×1	2.731×2	2.731×2
,	3.507×2	3.505×2	3.504×2	3.135×1	3.414×2	3.223×2	3.223×2
				3.305×1		3.440×2	3.440×2
				3.412×2			
O _{layer} -H ₂ O _{interlayer}	2.725	2.723	2.722	2.702		2.730	2.723

^a All distances are given in Å.

Finally, the best possible fit to the experimental KBi_{10h} XRD pattern (Figure 6d, $R_{wp} = 11.1\%$) was obtained for a physical mixture of three 20 modifications ($a_1 = 5.124$ Å, $b_1 = 2.846$ Å, $a_2 = 5.101$ Å, $b_2 =$ 2.850 Å, and $a_3 = 5.084$ Å, $b_3 = 2.853$ Å, c = 14.240 Å; the c value is common to the three sets of unit-cell parameters) and of a 2*H* phase with a = 4.976 Å, b =

2.873 Å, and c = 14.240 Å. Relative proportions of these different phases are 32, 31, 13, and 24%, respectively.

Powder XRD Pattern Simulation for KBi_{8h} and KBi7. From the indexation of experimental XRD patterns, the description of KBi_{8h} and KBi₇ samples as a physical mixture of various KBi polytypes devoid of welldefined stacking faults may be rejected. Accordingly, all

					•		3 3					
	2H polytype					2 O polytype			3R polytype			
	X	У	ζ (Å)	occ.	X	У	ζ (Å)	occ.	X	У	ζ (Å)	occ.
Mn _{layer}	0	0	0	0.85	0	0	0	0.98	0	0	0	0.85
O_{layer}	± 0.333	0	± 1.000	2.00	± 0.341	0	± 1.000	2.00	± 0.333	0	± 1.000	2.00
Mninterlayer	0	0	± 2.100	0.11					0	0	± 2.100	0.11
H ₂ O _{inter.}	-0.333	0	3.580	0.33					-0.333	0	3.570	0.33
K _{inter.}	-0.200	0	3.580	0.09	-0.220	0	3.550	0.09	-0.200	0	3.570	0.045
K _{inter.}	0.100	± 0.300	3.580	0.18	0.110	± 0.330	3.550	0.18	0.100	± 0.300	3.570	0.09
K _{inter.}									-0.533	0	3.570	0.045
K _{inter.}									-0.233	± 0.300	3.570	0.09
$H_2O_{inter.}$	0.140	0	3.580	0.12	0.150	0	3.550	0.54	0.140	0	3.570	0.06
H ₂ O _{inter.}	-0.070	± 0.210	3.580	0.24					-0.070	± 0.210	3.570	0.12
H ₂ O _{inter.}									-0.193	0	3.570	0.06
$H_2O_{inter.}$									-0.263	± 0.210	3.570	0.12

Table 8. Optimum Structural Parameters (Atomic Positions and Occupancies) Used for the Simulation of Sample KBi_{8h} and KBi₇ with 2H, 2O, and 3R Polytypes

^a Parameters defining the layer cation composition. Optimal values were determined by trial-and-error fitting of KBi_{8h} and KBi₇ experimental patterns (Figures 9a and 10a). All notations as in Table 6. Debye—Waller factors are 0.5, 1.0, 1.5, 2.0, and 2.0 for Mn_{laver}, Olayer, Mninterlayer, K, and H₂O, respectively. Occupancies are given for the sum of all symmetrical sites. For all elementary contributions, the radius of the coherent scattering domains in the ab plane is 350 Å (300 Å for the 2H/3R MLS with a high 2H content), whereas the mean coherent scattering domain along the c^* axis is 15 layers (20 layers for the 2O(2H MLS)). All elementary contributions are devoid of random stacking faults.

attempts to fit the experimental XRD patterns as a physical mixture of periodic 2H, 2O, and 3R polytypes failed. Alternatively, KBi_{8h} and KBi₇ samples can be described as a mixture of elementary phases, each consisting of interstratified fragments of 2H, 2O, and 3R polytypes. Such interstratification may shift 11/and 201 reflections, change their relative intensity, and modify their profiles as described by Drits et al. 13,31 and Lanson et al. 14

Structure of Elementary 20, 2H, and 3R Fragments. Atomic positions and occupancies of the various sites in the interstratified 20 and 2H fragments are assumed to be similar to those refined for KBi₁₀₀ using the Rietveld method²⁵ and for KBi₈₀ from a single crystal.²⁴ Occupancies of these sites are set according to KBi_{8h} structural formulas (eq 3). However, this formula should be modified to account for the migration of Mn³⁺ cations from layer to interlayer in the 2H structure and for the resulting presence of vacant octahedra:²⁴

$$\begin{array}{c} {K^{+}}_{0.265}M{n^{3}}^{+}{}_{0.145}(M{n^{4}}^{+}{}_{0.825}\square_{0.175})O_{2}\boldsymbol{\cdot}0.68H_{2}O \\ KBi_{7},\ KBi_{8h} \ \ (5) \end{array}$$

However, the contrasting layer symmetry in the 2Hand 20 varieties most likely results from different contents of Mn³⁺ cations in the KBi structure.^{24,25} From the two structure models proposed by these authors, the Mn^{3+} content is indeed much lower in the 2H variety than in the 20 one. In turn, these contrasting Mn³⁺ contents give rise to different ways to minimize the steric strains arising from the elongation of Mn³⁺ octahedra and lead in the first case to the departure of $\mathrm{Mn^{3+}}$ cations from layer to the interlayer (2*H*, lower Mn3+ content) and in the second case to an ordered distribution of Mn3+ cations within vacancy-free layers (20, higher Mn³⁺ content). Consequently, the proposed structural formula, which is calculated from the mean chemical parameters determined on the bulk KBi_{8h} sample, averages the relative contributions of 2H and 20 varieties, which are likely closer to the models proposed by Gaillot et al.24,25

In the 2*H* variety, the site for interlayer H₂O is split to provide an octahedral coordination to interlayer Mn³⁺ cations on one hand and, on the other hand, to ensure H-bonds with O_{layer} of adjacent octahedral Mn layers as in the 2*O* variety. In both 2*O* and 2*H* polytypes, the K_{interlaver} site is split as described for KBi_{10h} (Figure 5). Atomic positions and occupancies of the 2H (a =4.945 Å, b = 2.855 Å, and c = 14.320 Å) and 2O (a = 14.320 Å) 5.043 Å, b = 2.850 Å, and c = 14.240 Å) cells providing the best fit to the experimental XRD patterns are given in Table 8. For the sake of simplicity, atomic positions and occupancies in the layers and interlayers of the 3Rpolytype are assumed to be identical to those in the 2Hone.

Diffraction Effects Resulting from the Interstratification of Elementary 20, 2H, and 3R Fragments. 20 and 2H fragments consist of two octahedral layers rotated with respect to each other by 180° around the c axis passing through the Mn_{layer} site and will be hereafter referred to as A and B fragments, respectively. These fragments differ by their a parameter (5.060 and 4.945 Å, respectively) whereas they have the same b parameter (2.855 Å). As a result, interstratified 20/2H structures consist of partly incommensurate A and B fragments. In addition, in such interstratified structures, the interlayer structure depends on the sequence of structural fragments. For example, in an AB subsequence, the first and third interlayers are identical to those in the 2*O* and 2*H* polytypes, respectively, whereas the second interlayer has an intermediate structure corresponding to a "mixed" 20 and 2H interlayer (top part of Figure 7).

As mentioned before, in the 3R polytype, octahedral layers are shifted with respect to the previous one by -a/3 along the a axis. Such layer pairs are hereafter referred to as C fragments and are assumed to have layer and interlayer structures similar to those in B fragments (Table 8). B and C fragments are stacked without displacement in the ab plane in BB and BC subsequences whereas they are shifted with respect to each other by -a/3 along the a axis in CB and CC subsequences (bottom part of Figure 7).

The comparison of the KBi_{8h} experimental pattern with that calculated for a randomly interstratified 2*O*/2*H* (60:40) mixed-layered structure (MLS, Figure 8b) shows that such interstratification induces a significant alteration of 201 reflection profiles. With increasing 1

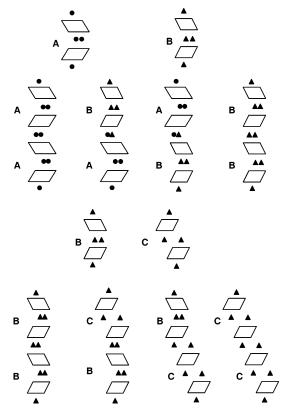


Figure 7. Schematic view along the *b* axis of the interlayer structure in mixed-layered structures (MLSs) of different KBi polytypes. Interlayers of the 20 polytype (A fragments) are shown as small solid circles, whereas those of 2H and 3Rpolytypes (B and C fragments, respectively) are shown as small solid triangles. Respective orientations of successive layers in the different polytypes are schematized by the orientations of Mn octahedra in projection along the *b* axis. The increased *a* parameter of the A fragments, as compared to B and Cfragments, is symbolized by the elongation of projected Mn octahedra. 2O/2H and 2H/3R MLSs are described in the top and bottom parts of the figure, respectively.

values the 201 maxima appear as shoulders on the lowangle side of corresponding 111 reflections (Figure 8b). Similarly, when looking at XRD patterns calculated for 3*R*/2*H* MLSs containing 75% and 15% of 2*H* layer pairs (parts d and e, respectively, of Figure 8), 201,111 reflections are located between the corresponding reflections of the defect-free 2H and 3R polytypes in agreement with the conceptual model proposed by Drits et al.³¹ These authors showed that for a random interstratification of layers fragments having similar thickness but different interlayer displacements observed hkl reflections that are located between neighboring hkl reflections of phases whose layer fragments are interstratified, the exact position depending on the relative proportion of the elementary components.

Description of KBi_{8h} and KBi₇ Samples as a Mixture of Defective KBi Phases. The best fit to the experimental KBi_{8h} XRD pattern (Figure 9a, $R_{wp} = 8.2\%$) was obtained for a mixture of the defect-free 2H polytype with interstratified 20/2H, 2H/3R, and 3R/2H MLSs containing respectively 40%, 75%, and 15% of hexagonal layer pairs in a 9:34:48:8 ratio. The quality of the fit shown in Figure 9a pleads for a realistic description of KBi_{8h} structural heterogeneity. However, this quality relies on a significant number of adjusted parameters

and the actual presence of each of the four elementary phases needs to be assessed. The respective contributions of these different MLSs to the diffracted intensity are shown in Figure 9b-d, which compares the experimental KBi_{8h} pattern with those calculated for models similar to the optimal one from which one of the contributions is systematically modified or subtracted. As a result of these structural modifications, the quality of fit is systematically deteriorated in specific parts of the calculated diagram, and more specifically in the high-intensity "background" regions between the main reflections, supporting the existence of each of these elementary phases.

The best fit to the experimental KBi₇ pattern (Figure 10a, $R_{wp} = 9.1\%$) was obtained for a mixture in a 7:29: 41:23 ratio of defect-free 2*H* polytype with interstratified 20/2H and 2H/3R and 3R/2H MLSs containing respectively 50%, 70%, and 10% of hexagonal layer pairs. The respective contributions of each of these elementary phases to the diffracted intensity are shown in Figure 10b-d, which compares the experimental KBi₇ XRD pattern with those calculated for models similar to the optimal one from which one of the contributions is systematically modified or subtracted. As for sample KBi_{8h}, the quality of fit is then systematically deteriorated in specific parts of the experimental diagram, and more specifically in the high-intensity "background" regions between the main reflections, supporting the existence of each of these elementary phases.

Discussion

Phase and Structural Heterogeneity of KBi. The results obtained in the present article and in the companion papers^{24,25} show that phase and structural heterogeneity of KBi samples synthesized at 800 and 1000 °C strongly depends on the heterogeneity of physicochemical conditions (temperature, PO₂, etc.) within the KMnO₄ powder during the synthesis at these elevated temperatures. Homogeneous KBi samples are obtained when flat crucibles covered by a very thin layer of KMnO₄ powder are used. For example, with heating of a flat crucible covered with a thin layer of KMnO₄ powder (~180 mg·cm⁻²) to 1000 °C, a unique defectfree 20 phase is obtained (sample KBi₁₀₀).²⁵ If the thickness of the layer of KMnO₄ powder is increased as for the synthesis of KBi_{10h} (\sim 475 mg·cm⁻²), the resulting product contains various 20 varieties with slightly different unit-cell parameters (Table 9).

Similarly, at 800 °C phase heterogeneity increases with the thickness of the layer of KMnO₄ powder. In particular, the decomposition of a thin layer of KMnO₄ powder (100 mg·cm⁻²) covering a flat crucible leads to the formation of the defect-free 2H phase in sample KBi₈₀, which contains in addition a defective interstratified 3R/2H phase. Increasing the layer thickness of KMnO₄ powder up to 955 mg·cm⁻² leads to a dramatic increase of phase heterogeneity as observed for KBi_{8h} sample (Figure 9, Table 10), most likely reflecting temperature or PO2 heterogeneity within the KMnO4 powder during the synthesis.

Structure of KBi as a Function of Synthesis **Temperature.** Synthetic analogues of birnessites are usually obtained at low-to-medium temperatures, that

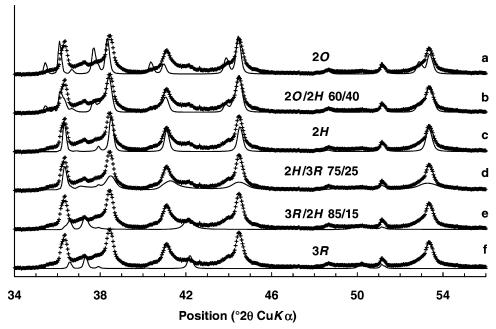


Figure 8. Comparison between experimental and calculated XRD patterns for KBi_{8h}. Patterns as in Figure 6. Only 201 and 111 reflections are calculated. Atomic coordinates and other structural parameters used for the calculations are listed in Tables 8 and 9. (a) Calculation made for a defect-free 20 phase. (b) Calculation made for 20/2H MLSs (20:2H ratio 60:40). (c) Calculation made for a defect-free 2H phase. (d) Calculation made for 2H/3R MLSs (2H:3R ratio 75:25). (e) Calculation made for 3R/2HMLSs (3R:2H ratio 85:15). (f) Calculation made for a defect-free 3R phase.

is, between 5 °C^{1,2,11,33} and 200–500 °C.^{19,20,34,35} Kim et al.²¹ assumed that a significant increase of temperature, up to 1000 °C, would promote the formation of birnessite-like compounds having a high structural perfection and a high density, which are essential parameters for the phase stability required in their sought electrochemical application. These authors were the first to obtain high-temperature KBi by using K⁺ as interlayer cations to prevent the formation of Mn oxides with tunnel or anion close-packed structures (pillaring effect), and highly oxidizing conditions to prevent the transition toward mixed-valence oxides. As a result, a variety of synthetic birnessite in which successive layers are rotated with respect to each other by 180° around the c axis was obtained. 21,22,24,25 However, the structural characterization of KBi samples obtained at 800 and 1000 °C temperatures was confined to the determination of idealized models, 21,22 and additional insights in the KBi structure will be provided below.

Layer Stacking and Symmetry. Our experimental work and results show that temperature plays a key decisive role in the occurrence of the different layer stacking modes, as well as for layer and interlayer composition. A temperature increase from 200 to 1000 °C results in a complex sequence of structural transitions from one metastable phase to the other through intermediate mixed-layered varieties. At 400 °C, the turbostratic stacking of KBi₂ is replaced by a highly disordered 3R polytype. The structural order of this 3R phase increases significantly by increasing temperatures to 600-700 °C as attested by the presence

The detailed phase characterization of KBi samples obtained at temperatures higher than 600 °C reveals the main trends of phase transitions affecting KBi structures. With this respect, the composition of KBi₇ and KBi₈ samples is especially remarkable as both samples contain the same four main phases. However, the temperature increase from 700 to 800 °C leads to significant modifications between the two samples. The overall tendency is the decreasing proportion of the 3Rlayer pairs with increasing temperature and the related increase of 2H and 2O layer pair proportions (Figure 11, Table 10). This tendency is systematically observed in the four constituting phases as the proportion of 2Hlayer pairs increases from 70 to 75% in the 2H/3R MLS and from 10 to 15% in the 3R/2HMLS when increasing the pyrolysis temperature from 700 to 800 °C. In addition, the proportion of 2O layer pairs in the 2O/2HMLS increases from 50% in KBi₇ to 60% in KBi₈, the relative proportion of this 20/2HMLS increasing slightly from KBi₇ to KBi_{8h} at the expense of the 3R/2H MLS (Table 10). At higher temperature (1000 °C) 3R layer pairs are absent and the sample is overwhelmingly dominated by the 20 polytype (Table 10). In KBi_{10h} phase heterogeneity is minimum as the defect-free 20 phase makes up most of the sample together with a minor amount (24%) of a defect-free 2H phase.

Layer Structure. Difference in KBi formation temperature modifies not only the layer stacking mode but also the crystal chemistry of KBi layers and interlayers. In particular, a temperature increase from 800 to 1000 °C leads to a much higher proportion of Mn³⁺ cations in

of sharp and intense reflections (112_R , 115_R , and 118_R), which are diagnostic for this phase (Figure 1). In addition, these temperatures (600-700 °C) correspond to the onset of the 2H polytype formation, the proportion of which increases at the expense of the 3R phase with increasing temperature.

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⁽³⁴⁾ Ching, S.; Roark, J. L.; Duan, N.; Suib, S. L. *Chem. Mater.* **1997**, *9*, 750–754.

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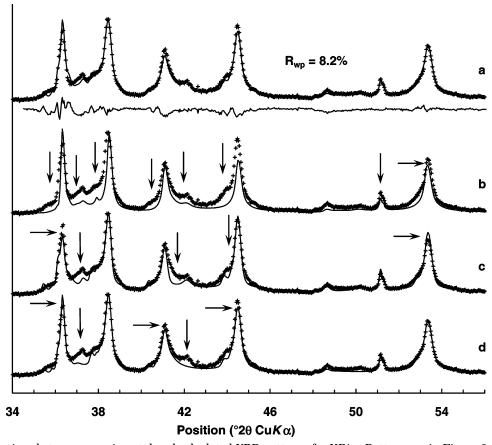


Figure 9. Comparison between experimental and calculated XRD patterns for KBi_{8h}. Patterns as in Figure 6. Only 201 and 111 reflections are calculated. Atomic coordinates and other structural parameters used for the calculations are listed in Tables 8, 9, and 10. Arrows outline the misfits between experimental and calculated patterns. (a) Optimum model and difference plot. The optimum model includes contributions from a defect-free 2H polytype and from 2O/2H, 2H/3R, and 3R/2HMLSs (relative proportions 9:34:48:8, Table 10). (b) Calculation made replacing the optimum 20/2H contribution (20:2H ratio 60:40) by a defect-free 2H contribution. (c) Calculation made by subtracting the 2H/3R contribution (2H:3R ratio 75:25) from the optimum model. (d) Calculation made by subtracting the 3R/2H contribution (3R:2H ratio 85:15) from the optimum model.

the structure (0.14 in KBi_{8h} as compared to 0.24 in KBi_{10h}). The contrasting amount of Mn³⁺ cations is combined with distinct distributions of these cations between layer and interlayer sites in the two varieties, as described for the ordered KBi₈₀ and KBi₁₀₀ samples.^{24,25} In KBi₈₀ interlayer Mn³⁺ cations are located above or below vacant layer octahedra in VITC sites, whereas they are present in the octahedral sites of vacancy-free layers in KBi₁₀₀. In this latter variety, the unique azimuthal orientation of Mn³⁺ octahedra, which are elongated because of Jahn-Teller distortion, leads to the departure from the hexagonal layer symmetry. However, by heating this variety up to 350 °C, it is possible to obtain a random orientation of elongated Mn³⁺ octahedra as described by Gaillot et al.²⁵ Mn³⁺-containing layers of edge-sharing MnO6 octahedra have hexagonal symmetry such as in lithiophorite as a result of this random orientation with respect to the a axis (n60° rotations) of Mn³⁺ octahedra. In addition to considerable lattice strains, such azimuthal distribution of Mn^{3+} octahedra leads to increased b parameters (2.925 Å in lithiophorite³⁶) as compared to those determined for birnessites whose layers are devoid of Mn3+ cations or for birnessites with an ordered distribution of heterovalent Mn octahedra. For these two birnessite families the

experimentally determined b parameters range 2.844-2.854 Å.6,13-16,24,25

Accordingly, XRD patterns recorded for samples KBi_{8h} and KBi_{10h} heated in situ at 350 °C (350-KBi_{8h} and 350-KBi_{10h}, respectively) may be indexed with a unique 2H phase with a b parameter equal to 2.875 and 2.894 Å, respectively. It should be noted that the unit-cell parameters obtained for sample KBi₁₀₀ heated in situ at 350 °C (b = 2.895 Å and c = 12.848 Å)²⁵ almost coincide with those determined for KBi_{10h} -350 sample (b = 2.894 Å and c = 12.920 Å, Table 9), pleading for asimilar content of Mn³⁺_{laver} in the two samples. The different b parameters determined for 350-KBi_{8h} and 350-KBi_{10h} are in agreement with the contrasting contents of Mn³⁺_{laver} in the two samples. From the comparison of eqs 2 and 5, an even stronger contrast is expected as hexagonal layers of KBi_{8h} are presumably devoid of Mn³⁺. However 20 layer pairs, which contain a significant amount of Mn3+layer (Table 8), represent 19% of KBi_{8h} sample and will contribute to a significant increase of the average b parameter in the 2O/2H phase (Figure 10, Table 10), leading in turn to the increase of the b parameter observed when heating sample KBi_{8h} to 350 °C.

In both KBi_{8h} and KBi_{10h} , the 20 polytype and A structural fragments consist of vacancy-free layers, whereas layers of the 2H and 3R polytypes, as well as

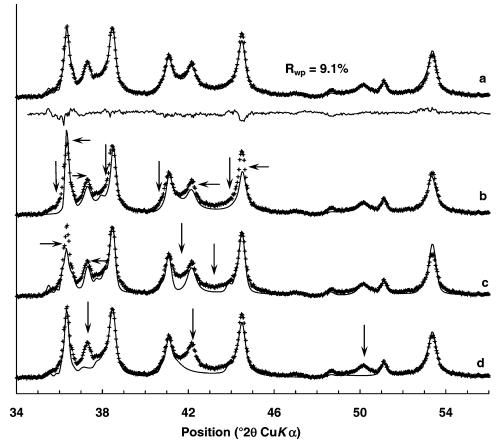


Figure 10. Comparison between experimental and calculated XRD patterns for KBi₇. Patterns as in Figure 6. Only 20/ and 11/ reflections are calculated. Atomic coordinates and other structural parameters used for the calculations are listed in Tables 8, 9, and 10. Arrows outline the misfits between experimental and calculated patterns. (a) Optimum model and difference plot. The optimum model includes contributions from a defect-free 2H polytype and from 2O/2H, 2H/3R, and 3R/2HMLSs (relative proportions 7:29:41:23, Table 10). (b) Calculation made replacing the optimum 20/2H contribution (20:2H ratio 50:50) by a defect-free 2H contribution. (c) Calculation made by subtracting the 2H/3R contribution (2H:3R ratio 70:30) from the optimum model. (d) Calculation made by subtracting the 3R/2H contribution (3R:2H ratio 90:10) from the optimum model.

Table 9. Unit-Cell Parameters of the Elementary 20, 2H, and 3R Polytypes Present in KBi Samples^a

		KBi _{8h} KBi ₇	KBi ₈₀ ^b		KBi _{10h}		KBi _{10o} ^c
20	a b a/b c	5.060 2.855 1.772 14.220		5.124 2.846 1.800	5.101 2.850 1.790 14.240	5.084 2.853 1.782	5.155 2.846 1.811 14.088
2H	a b a/b c	4.945 2.855 1.732 14.320	4.928 2.845 1.732 14.235		4.976 2.873 1.732 14.240		
3R	a b a/b c	4.945 2.855 1.732 21.420					

350-KBi_{10h} $350\text{-}KBi_{10o}{}^{\mathit{c}}$ 350-KBi_{8h} a 4.980 5.013 5.014 h 2.875 2.894 2.895 2Ha/b1.732 1.732 1.732 12.995 12.920 12.848

^a All unit-cell parameters are given in Å. $\alpha = \beta = \gamma = 90^{\circ}$ for all phases. b Sample described by Gaillot et al.24 c Sample described by Gaillot et al.25

B and C structural fragments, contain a significant proportion of vacant layer sites (up to 0.15 per octahedron, Tables 6 and 8). These vacant octahedra originate mostly from the migration of Mn³⁺ cations from the

Table 10. Composition of the Different Elementary

		Pna	ses P	resen	t in Kb	oi Sai	npies	·-		
	3R/2H		2H	/3 <i>R</i>	2H	20	/2 <i>H</i>	20	to	tal
	23	8%	41	1%	7%	29)%			
VD:	3R	2H	3R	2H	2H	2H	2O		2O	15%
KBi ₇	90%	10%	30%	70%	100%	50 %	50 %		2H	53%
	21%	2%	12%	29%	7%	15%	15%		3R	33%
	8%		48%		9%	34%				
VD:	3R	2H	3R	2H	2H	2H	2O		2O	20%
$\mathrm{KBi}_{8\mathrm{h}}$	85%	15%	25%	75%	100%	40%	60%		2H	60%
	7%	1%	12%	36%	9%	14%	20%		3R	19%
					24%			76%		
I/D:					2H			2O	2O	76%
KBi _{10h}					100%			100%	2H	24%
					24%			76%	3R	0%

^a For KBi_{10h}, contributions from 20 polytypes with different unit-cell parameters are all summed up.

layer to the interlayer. As a result, 20, 2H, and 3R structures have contrasting interlayer compositions and different distributions of these interlayer species. The interlayers of the 20 layer pairs are homogeneous and contain only K⁺ cations and associated H₂O molecules, whereas the interlayers of the 2H and 3R fragments are heterogeneous as they contain octahedrally coordinated Mn³⁺ cations along with K⁺ cations and H₂O molecules.

KBi Heterogeneity and fwhm of Reflections in **Experimental Powder XRD Patterns.** fwhm values measured for 201 and 111 reflections of KBi₁₀₀ and for

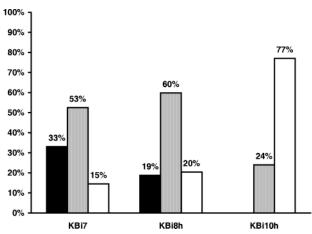


Figure 11. Relative proportions of 3R, 2H, and 2O layer pairs (solid bars, shaded bars, and open bars, respectively) in KBi samples as a function of the pyrolysis temperature.

11/l maxima of sample KBi $_{10h}$ are almost independent of I (Figure 4). In contrast, fwhm values measured for 20/l reflections of KBi $_{10h}$ dramatically decrease with increasing I values. To account for such a contrasting behavior between 11/l and 20/l reflections of KBi $_{10h}$, one has to consider that KBi $_{10h}$ consists of several 2O varieties with slightly different a and b parameters but identical d(110) values. Consequently, 11 rods corresponding to these different varieties coincide in the reciprocal lattice, whereas their 20 rods are located close to each other along the a^* axis. These latter rods are not strictly superimposed but partially overlap each other.

Diffraction effects arising from this particular case are described below. Powder X-ray diffraction effects are conventionally derived in the reciprocal space from the rotation of the reciprocal lattice with respect to a fixed Ewald sphere. Brindley and Méring proposed an alternative and effective view in which the reciprocal lattice is fixed and the radius of the Ewald sphere is continuously increased.³⁷ In this alternative model, the integrated intensity at 1/d sums up intensities of the reciprocal lattice nodes located on the surface of the Ewald sphere having a 1/d radius. This alternative approach may be used to predict reflection profiles for a physical mixture of two phases having closely related a and b unit-cell parameters. The reciprocal lattice of a layered structure may be represented as a set of hk rods parallel to the c^* axis along which hkl nodes with different l values are located (Figure 12a).23 Two partially overlapping reciprocal rods having the same hk indices and containing reflections with the same 1 values are shown in Figure 12b together with the Ewald spheres defining *hkl* reflections for these two reciprocal rods. With increasing *l* values, the two rods contribute simultaneously to the diffracted intensity over an increased range of 1/d values. This leads to a shorter distance between the respective maxima corresponding to the two overlapping reflections (dashed lines, Figure 12b) and to a lower fwhm for the resulting combined diffraction maximum (Figure 12b) as observed experimentally after correction for crystal-size broadening. The observed decrease of the 201 reflection fwhm with

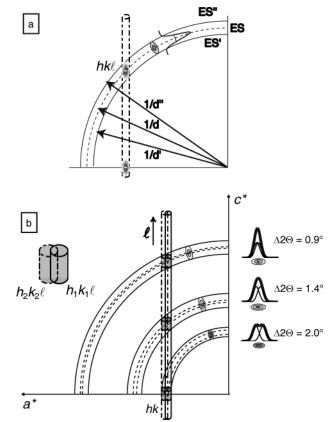


Figure 12. (a) Schematic description of the intensity diffracted at a hkl node (shaded ellipsoid) by the intersection of a hk rod (dot-dashed cylinder) with Ewald spheres (radii ranging 1/d-1/d'). The distribution of intensity within the hkl node is schematized by the intensity of the gray shading. (b) Schematic description of the intensity diffracted at two partially overlapping hkl nodes (shaded cylinders) by the intersection of hk rods (with dot-dashed and solid outlines, respectively) with Ewald spheres of increasing radii. The positions of hkl reflections barycenters are outlined by dashed lines. On the right side of the figure the breadth of resulting hkl reflection is shown as a function of the z^* coordinate along the c^* axis. Reflection broadening with increasing z^* coordinate resulting from the intensity distribution within the hkl node is not represented.

increasing *l* values (Figure 4) can thus be considered as independent evidence of such type of phase heterogeneity. Because all 2O varieties have identical d(110)values, 11 reciprocal rods completely overlap in the reciprocal space and, consequently, the fwhm of 111 reflections is independent of *I* despite the differences in *a* and *b* parameters. One may note (Figure 4) that for the homogeneous KBi₁₀₀ sample the correlations between fwhm and I for 20I and 11I reflections lead to slightly different slopes. This difference most likely reflects the presence in this sample of a small proportion of particles having 20 structure and unit-cell parameters slightly different from those of the main 20 phase. The relation between the fwhm of 111,201 reflection and the *I* indice may be used as an independent criterion to estimate the degree of phase heterogeneity in KBi samples.

Origin of the Structural Heterogeneity for KBi_{10h}. Heterogeneous heating to \sim 1000 °C of individual KMnO₄ particles leads essentially to the formation of KBi crystals having different a and b parameters. The a/b ratios obtained for the three identified subpopula-

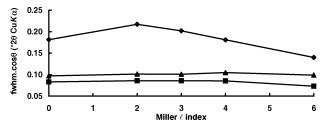


Figure 13. Evolution of the fwhm for 201,111 reflections as a function of the Miller index *l*. fwhm of the $K\alpha_2$ -stripped lines are corrected by $\cos \theta$. Heterogeneous 350-KBi_{8h}, heterogeneous 350-KBi_{10h}, and homogeneous 350-KBi_{10o}²⁵ samples are shown as solid diamonds, solid triangles, and solid squares, respectively.

tions of KBi crystals range 1.784-1.800 (Table 9) as a consequence of lattice distortion induced by the Jahn-Teller distortion of Mn³⁺ octahedra. Two hypotheses may account for the observed scatter of the a/b ratio. The first one is the local fluctuation of the redox conditions in which individual KBi crystals are formed, resulting in the presence of contrasting amounts of Mn³⁺ cations from one crystal to the other. According to the other hypothesis, all KBi crystals have almost the same content of Mn3+ cations but differ from each other by their respective mean orientation of the long Mn³⁺–O bonds with respect to the *a* axis. In this second hypothesis, the maximum a/b ratio likely corresponds to crystals in which most or all Mn3+ octahedra are elongated along the a axis, whereas in crystals with the minimum a/b ratio the long Mn3+-O bonds of some $\mathrm{Mn^{3+}}$ octahedra are likely oriented at $\pm 60^{\circ}$ with respect to the a axis. Such different azimuthal orientations of elongated Mn3+ octahedra should result in an increased b parameter whereas the a parameter should decrease, as observed experimentally. After heating to 350 °C, the fwhm of 111,201 reflections recorded for 350-KBi₁₀₀ and 350-KBi_{10h} are almost independent of l (Figure 13), pleading for a similar content of Mn⁴⁺ and Mn³⁺ in all KBi_{10h} crystals, as in KBi_{10o}. The similar unit-cell parameters obtained for 350-KBi₁₀₀ and 350-KBi_{10h} (2.894 vs 2.895 Å, respectively) also support this second hypothesis of a partial disorientation of Mn³⁺ octahedra with respect to the a axis. It should be noted that the presence of the 2H polytype, even though minor, does not affect the fwhm of 111,201 reflections recorded for 350-KBi_{10h}. This is likely due to the presence of a relatively high amount of Mn³⁺layer in the layers building up this 2H polytype (Table 6). This hypothesis is supported by the high value (2.873 Å, Table 9) determined for the b parameter of this 2H polytype. As discussed above, such a high b parameter most likely results from the random orientation of elongated Mn³⁺ octahedra within the octahedral layer of birnessite.

Origin of the Structural Heterogeneity for KBi_{8h}. KBi_{8h} is a complex physical mixture of a periodic 2H phase and of various 2O/2H and 3R/2H MLSs. In these different phases, individual layers have different layer symmetries, most likely resulting from contrasting contents of Mn³⁺_{layer}. As described above, A fragments likely consist of vacancy-free layers containing a significant amount of Mn^{3+} _{layer} (~25%) whereas B and Cfragments are likely devoid of Mn3+layer cations as a result of their layer-to-interlayer migration. As can be seen in Figure 13, the fwhm values measured for 350-

KBi_{8h} sample decrease systematically with increasing I values to indicate the coexistence of crystals with close but different unit-cell parameters as described above. The difference of unit-cell parameters after heating to 350 °C and the induced random orientation of elongated Mn³⁺ octahedra likely originates from the coexistence of crystals with contrasting contents of Mn³⁺_{laver}. By combining chemical data (eqs 3 and 5) and structural details derived from XRD simulations (Table 8), it is possible to propose the following structural formulas for 20 fragments on one hand and for 2H and 3R ones on the other hand:

$$\text{K}^{+}_{0.265}(\text{Mn}^{4+}_{0.77}\,\text{Mn}^{3+}_{0.21}\square_{0.02})\text{O}_{2}\cdot 0.5\text{H}_{2}\text{O}$$
 2 O fragments (6)

$$K^{+}_{0.265} Mn^{3+}_{0.11} (Mn^{4+}_{0.85} \square_{0.15}) O_{2} \cdot 0.7 H_{2}O$$

2*H* and 3*R* fragments (7)

The resulting mean oxidation degree Mn (3.79 \times 19% + 3.88 \times 81% = 3.86) is compatible with that determined experimentally (3.85, Table 1) by combining chemical data (eqs 3 and 5) and structural details derived from XRD.

New Type of Structural Disorder in Birnessite. Except for the frequent presence of random stacking faults, two types of structural defects are extremely common in layered structures. The random interstratification of layers having different thicknesses, which is the first type of such structural disorder, is especially widespread in mixed-layered clay minerals.³⁸ Welldefined stacking faults, which make the other type of structural disorder, are conveniently described as resulting from the interstratification of layers having similar thickness but different interlayer displacements.31

The random interstratification of 2O(A) and 2H(B)structural fragments in the 20/2H phase described in both KBi7 and KBi8h represents a new type of structural disorder in lamellar structures. In this specific case, interstratified layers have the same thickness and the same interlayer stacking mode, but their layer dimensions in the *ab* plane are incommensurate. Such crystal structures consisting of alternating layers having different unit-cell parameters have been previously reported in the literature. For example, alternation of incommensurate layers has been described in the structures of asbolanes³⁹ and valleriite and tochilinite.⁴⁰⁻⁴² However, in all these "hybrid structures" 40 incommensurate layers are regularly alternating along the c axis and their structures may be described by a set of unit cells, which have not only different sizes but also different shapes.

In contrast, the 2*O* and 2*H* structural fragments having different a parameters are randomly interstratified in the 2O/2H phase, and the description of the

59, 190-200.

⁽³⁸⁾ Moore, D. M.; Reynolds, R. C., Jr X-ray Diffraction and the Identification and Analysis of Clay Minerals, Oxford University Press: Oxford, 1989.

⁽³⁹⁾ Chukhrov, F. V.; Gorshkov, A. I.; Drits, V. A. *Izv. Akad. Nauk Geol.* 1982, 6, 69–77 (in Russian).
(40) Evans, H. T.; Allman, R. *Z. Kristallogr.* 1968, 127, 73–93.
(41) Drits, V. A. *Electron diffraction and high-resolution electron microscopy of mineral structures*; Springer-Verlag: Berlin, 1987.
(42) Organova, N. I.; Drits, V. A.; Dimitrik, A. L. *Am. Mineral.* 1974, 50, 100, 200.

diffraction effects by such a structure should be analogous to that developed for mixed-layered structures^{23,43,44} and for the structures containing stacking faults. $^{23,29,45}\,$ In the reciprocal space, 11 rods of the interstratified fragments completely overlap each other because of their identical d(110) values, leading to the coherence of the diffracted waves for 111 reflections. A similar effect exists for the 201 and 111 reflections of the hexagonal fragments as these reflections coincide with 111 reflections of the 20 fragments. Such a high coherence gives rise to the sharp and intense maxima observed for the combined 201,111 reflections of the 2H fragments and 111 reflections of the 20 fragments (Figures 2, 9, and 10). In contrast, a significant phase misfit arises for the incomplete overlap of 20 rods from

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20 fragments with those of the 2H fragments, leading to a significant loss of coherence of the diffracted waves when 20 and 2H fragments are interstratified. As a result, 201 reflections of the 20 fragments are broadened and shifted toward the partially overlapped 201,111 and 111 reflections scattered by the 2H and 2O layer pairs, respectively, and are only observed as diffuse shoulders (Figures 9 and 10).

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